

# DURO-TUFF® 80-MIL MEMBRANE

**Advantages:**

Duro-Last® Duro-Tuff® 80-Mil (DT80) membrane is an excellent choice for low-slope roof projects requiring a long lasting, energy efficient roofing membrane. A complete line of custom-prefabricated accessories is available for the DT80 membrane.

**Description:**

Duro-Tuff membrane incorporates a weft-inserted, knitted scrim within PVC films to provide exceptional strength and waterproofing.

**Duro-Tuff membranes must not be used with Duro-Last EV membranes.**

**PVC Film** - Proprietary thermoplastic PVC formulation of resins, plasticizers, stabilizers, biocides, flame retardants, and U.V. absorbents.

- PVC film above weft-inserted scrim – 41 mil

**Weft-Inserted Scrim** - An 18 x 9 polyester fabric construction with weft insertion, composed of 840 x 1000 denier threads, provides superior tear and puncture resistance. The polyester thread is treated to prevent wicking.

**Total Thickness** – 80 mil, nominal.

**Weight** – 0.51 lb. per square foot.

**Color** – Top surface: white. Bottom surface: light gray.

**R-Value** – 0.1 ft<sup>2</sup>·°F·hr/Btu.

**Packaging** – DT80 is supplied in the roll sizes shown below. A full pallet contains ten rolls.

**Roll Dimensions:**

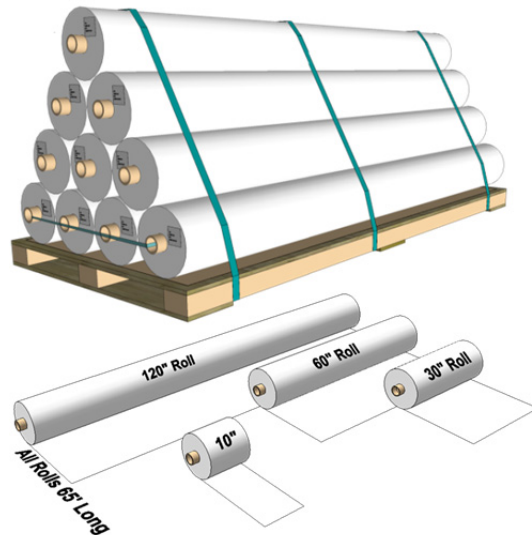
Dimensions	Estimated Coverage		Approx. Weight
	6" Overlap <sup>1</sup>	4" Overlap <sup>2</sup>	
120 in. x 65 ft.	617 sq. ft.	628 sq. ft.	335 lb.
60 in. x 65 ft.	292 sq. ft.	303 sq. ft.	170 lb.
30 in. x 65 ft.	130 sq. ft.	140 sq. ft.	85 lb.
10 in. x 65 ft.	Stripping		30 lb.

<sup>1</sup> 6 inch overlap and use of Duro-Last Poly or Cleat Plates®.

<sup>2</sup> 4 inch overlap and use of Duro-Last Oval Metal Plates.

**Overlap Line** – A black line, 6 inches from one edge of the sheet, is factory-applied to the top of the sheet to assist in maintaining proper overlap between sheets.

**Seam Plate and Fastener Placement Guides** – “X”s are placed at 6-inch intervals along one edge of the sheet to assist in maintaining proper spacing between fasteners. Install fasteners so that the outside edge of the seam plate is flush with the edge of the sheet.



**“T-Lap” Patches** – A patch, with rounded corners, is required at all lap areas where 3 or more layers of membrane intersect (“T-Lap”). The minimum size of the patch is 4 x 4 inches or 4-inch diameter. Patches can be made of either DT or DL membrane of any thickness. Refer to Detail Drawing RG1066.

**Energy Efficiency:**

White DT80 membrane is an excellent product for complying with California Title 24 and other energy efficiency programs requiring the use of a highly reflective roof membrane.

**Cool Roof Rating Council (CRRC)**

	CRRC ID	Solar Reflectance		Thermal Emittance		Solar Reflective Index (SRI)	
		Initial	3-yr	Initial	3-yr	Initial	3-yr
<b>White</b>	0610-0008	0.85	0.73	0.89	0.88	108	90

**NSF/ANSI 347 GOLD CERTIFIED**

**Warranty:**

The following warranties are available for projects utilizing DT80 membrane. Contact Duro-Last for warranty details. **Consequential damage coverage is not available for Duro-Tuff installations.**

Available Warranties				
<b>Supreme</b>	Not applicable for this product			
<b>Ultra</b>	15-Year NDL High Wind Warranty	20-Year NDL High Wind Warranty	25-Year NDL High Wind Warranty	30-Year NDL High Wind Warranty
<b>Basic</b>	15-Year NDL Warranty	20-Year NDL Warranty	25-Year NDL Warranty	30-Year NDL Warranty
<b>Residential</b>	15-Year Residential Material Limited Warranty		20-Year Residential Material Limited Warranty	

**Codes and Standards:**

Underwriters Laboratories (US & Canada), UL Evaluation Report (ER10128), FM Approvals, Canadian Construction Materials Centre (CCMC 14012-L), State of Florida, Miami-Dade County, Texas Department of Insurance.

**Storage:**

Store rolls lengthwise on pallets. Use tarps to keep rolls dry.

**Membrane Attachment:**

**Mechanically Fastened** – DT80 membrane may be mechanically fastened to a variety of roof deck and wall materials. An appropriate slip sheet or cover board may be required. Refer to the Roll Good Mechanically Fastened Roofing System Specification for system requirements.

**Duro-Bond® Roofing System** – The Duro-Bond Roofing System (induction weld) may be used to attach DT80 membrane. Refer to the Duro-Bond Roofing System Specification for system requirements.

**Adhered** – DT80 membrane may be adhered to a variety of properly prepared roof decks, walls, cover boards and insulations. Refer to the Adhered Roofing System Specification for system requirements.

**Physical Properties:**

DT80 membrane has been subjected to the tests required by ASTM D4434 “Standard Specification for Poly (Vinyl Chloride) Sheet Roofing” and has been classified as a Type III, internally reinforced sheet. The results of each test are listed below. ASTM’s Overall Thickness requirements for the membrane are plus or minus 10% (nominal) of the listed Typical Value.

Physical Property	Test Method	ASTM D4434 Requirement	Result	Typical Value
Overall Thickness	ASTM D751	≥ 0.072 and ≤ 0.088 in. (≥ 72 and ≤ 88 mil)	PASS	0.080 in. (80 mil), nominal
Thickness Over Scrim	ASTM D7635	≥ 0.016 in.	PASS	0.041 in. (41 mil)
Breaking Strength <sup>1</sup>	ASTM D751 Grab Method	≥ 200 lbf./in.	PASS	481 x 341 lbf./in.
Elongation <sup>1</sup>	ASTM D751 Grab Method	≥ 15%	PASS	33% x 33%
Seam Strength	ASTM D751 Grab Method	≥ 360 lbf. (75% of Breaking Strength.)	PASS	452 lbf.
Tear Strength <sup>1</sup>	ASTM D751 Procedure B	≥ 45 lbf.	PASS	53 x 196 lbf.
Low Temp. Bend	ASTM D2136	Must Pass at -40° F.	PASS	PASS
Heat Aging	ASTM D3045	Conditioned for 56 days in oven maintained at 176° F.	PASS	PASS
Accelerated Weathering	ASTM G155	10,000 hours total test time. Irradiance level of 0.35 W/m <sup>2</sup> -340nm. Cycle: 102 minutes light, 18 minutes light + H <sub>2</sub> O spray, 63±2.5° C black panel, 30±5% RH	PASS	PASS
Dimensional Stability <sup>1</sup>	ASTM D1204	Conditioned for 6 hours in oven maintained at 176° F. Allowable change: ≤ 0.5%	PASS	-0.10% x -0.10%
Water Absorption	ASTM D570	Immersed in water at 158° F for 168 hours. Allowable weight change: ≤ 3%	PASS	0.10%
Static Puncture	ASTM D5602	≥ 33 lbf.	PASS	≥ 33 lbf.
Dynamic Puncture	ASTM D5635	≥ 14.7 ft-lbf. (20 J)	PASS	≥ 14.7 ft-lbf. (20 J)

<sup>1</sup> Typical values are shown for both machine and cross machine directions. The machine direction results are listed first.

**Additional Tests**

Fungi Resistance	ASTM G21	No Sustained Growth or Discoloration
Moisture Vapor Transmission	ASTM E96, Proc. B, Method A	< 0.35 U.S. perms

